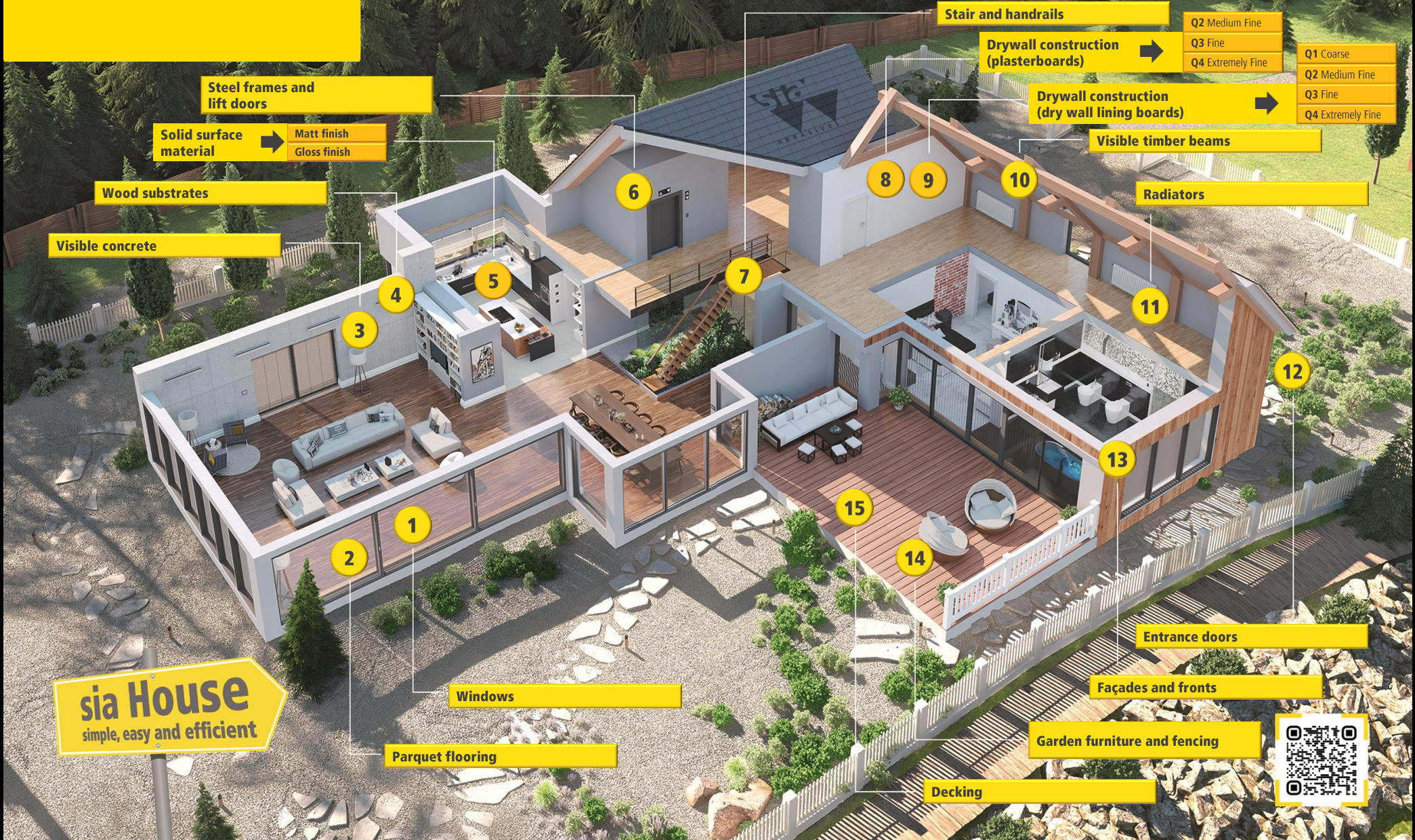


Abrasive solutions for true specialists



sia House
simple, easy and efficient

Steel frames and lift doors

Solid surface material → Matt finish
Gloss finish

Wood substrates

Visible concrete

Stair and handrails

Drywall construction (plasterboards)

Drywall construction (dry wall lining boards)

Visible timber beams

Radiators

Entrance doors

Façades and fronts

Garden furniture and fencing

Decking

Windows

Parquet flooring

Q2 Medium Fine

Q3 Fine

Q4 Extremely Fine

Q1 Coarse

Q2 Medium Fine

Q3 Fine

Q4 Extremely Fine



sia House System Solutions

By sia Abrasives

System solution Window renovation

1



1 Preparatory steps



- Cover all parts that you are not renovating
- Apply a light layer of bodyfiller to cracks and holes

2 Sanding off



- Fully sand off any brittle/peeling paint
- Key the whole window frame

Manual sanding P80/P120 Sanding off P180 Keying

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding P80/P120 Sanding off P180 Keying

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

5 Second coat



- Clean the surface thoroughly
- Apply a second coat according to the paint manufacturer's specifications

Expert tip:

Use a siasponge Combination Block for precise intermediate sanding.



7990 siasponge

Expert tip:

Use sialleece for soft and efficient intermediate sanding.



6120 sialleece

3 Priming



- Thoroughly clean the window
- Apply a first coat according to the paint manufacturer's specifications

4 Intermediate sanding



- Sand off wood fibres resulting from moisture in the paint

Manual sanding P240

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding P240

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

Window with a perfect surface finish



Best Top performance, surface quality and durability ★★★★★	Better High performance and surface quality ★★★★☆	Good Proven performance and surface quality ★★★★☆																																													
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sia House System Solutions

By sia Abrasives

System solution Newly laid parquet floor

2



1 Basic sanding



Machine sanding P40/P60

★★★★★ 2812 siaral
★★★★☆ 2920 siawood

- Flatten all rough patches
- Work along the grain
- Resand along the wall using the manual machine

2 Pre-sanding



- Fill any cracks and wood faults
- When dry, sand again across the grain

4 First coat of oil/varnish



- Clean the surface thoroughly
- Apply oil or varnish according to the manufacturer's instructions
- Important: Apply oil evenly

5 Intermediate sanding



Machine sanding very fine

★★★★★ 6120 siafleece

- Depending on the varnish and wear, prepare for an optional second coat
- Observe the drying time according to the oil paint manufacturer's instructions
- Sand off any protruding wood fibres with fleece

6 Second coat of oil/varnish



- Use slightly less oil / varnish than the 1st coat
- Oil: Rub off any remaining oil with a cloth after 5 minutes

Expert tip:

For a perfect finish, place a delta triangle (P220) on (very fine) fleece.



1960 siarexx



Availability of parquet products
• Sales via sia Abrasives specialist retailers in the following countries: Australia, China, Italy, the Netherlands, Switzerland and Singapore
• For sales via Bona specialist retailers, visit: www.bona.com

1 Machine sanding



Machine sanding P80/P100

★★★★★ 2812 siaral
★★★★☆ 2920 siawood

- Flatten all rough patches
- Work along the grain
- Resand along the wall using the manual machine

3 Fine sanding



Machine sanding P120

★★★★★ 1749 siaral

- Finely sand the whole area
- Resand along the wall using the manual machine

Parquet floor with a perfect surface finish



Availability of parquet products
• Sales via sia Abrasives specialist retailers in the following countries: Australia, China, Italy, the Netherlands, Switzerland and Singapore
• For sales via Bona specialist retailers, visit: www.bona.com

Best

Top performance, surface quality and durability

★★★★★

1749 siaral

Art. no. Gritt
2690.6226.0120.01 120



1749 siaral

Art. no. Gritt
3587.8581.0040.01 40
3587.8581.0060.01 60
3587.8581.0080.01 80
3587.8581.0100.01 100
3587.8581.0120.01 120



1749 siaral

Art. no. Gritt
2981.4558.0040.01 40
2981.4558.0060.01 60
2981.4558.0080.01 80
2981.4558.0100.01 100
2981.4558.0120.01 120



Better

High performance and surface quality

★★★★☆

1919 siawood

Art. no. Gritt
7756.0796.0040 40
7756.0796.0060 60
7756.0796.0080 80
7756.0796.0100 100
7756.0796.0120 120



2812 siaral

Art. no. Gritt
7271.6954.0040 40
7271.6954.0060 60
1173.7707.0080 80
8785.5450.0100 100



2920 siawood

Art. no. Gritt
9598.5525.0040 40
9598.5525.0060 60
3500.5811.0080 80
1144.5673.0100 100



1960 siarexx

Art. no. Gritt
6318.5062.0320 320



6120 siafleece

Art. no. Gritt
0049.0168.6932 very fine



sia
ABRASIVES

Back to sia House
By sia Abrasives



BOSCH

sia House System Solutions

By sia Abrasives

System solution Visible concrete

3

1 Preparatory steps



- Cover the floor and surroundings
- Sand down any concrete seams until flush, using grinding discs or a diamond grinding disc

2 Sanding off



- Key the surface to remove any traces of parting agents

Machine sanding P100

- ★★★★★ 7900 sianet
- ★★★★☆ 1749 siaral

3 Extra fine



- For an extra fine surface, sand with fleece

Fine sanding medium

- ★★★★★ 6120 siafleece

4 Impregnation (optional)



- To provide protection against stains (e.g. coffee or grease), the concrete can also be impregnated

Visible concrete with a perfect surface finish



Before

After

Expert tip:

If you plan to paint the surface, the concrete surface must be keyed to enable better adhesion. Alternatively, pretreat the surface with an etch primer.



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no. 8023.0581.0100 Grit 100



Better

High performance and surface quality



1749 siaral

Art. no. 7635.2076.0100.01 Grit 100



Good

Proven performance and surface quality



7900 sianet – Net-backed abrasive

Art. no. 6397.0967.0100 Grit 100



1749 siaral

Art. no. 2981.4558.0100.05 Grit 100



6120 siafleece

Art. no. 7866.2539.4721 Grit medium



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By sia Abrasives



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System solution

Smoothing and painting wooden surfaces with bodyfiller

4



1 Preparatory steps



- Cover all parts that you are not renovating
- Apply a light layer of bodyfiller to cracks and holes

2 Basic sanding



- Flatten any significant uneven and filled sections
- Then finely sand the whole surface

Manual sanding P120/P180



- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding P120/P180



- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

5 Second coat



- Clean the surface thoroughly
- Apply a second coat according to the paint manufacturer's specifications

Expert tip:

Use a fleece for quick, soft intermediate sanding of surfaces and edges.



6120 siafleece



3 First coat



- Clean the surface thoroughly
- Apply a first coat according to the paint manufacturer's specifications

4 Intermediate sanding



- Sand off wood fibres resulting from moisture in the paint

Manual sanding P240



- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding P240



- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

Wooden substrate with a perfect surface finish



Best Top performance, surface quality and durability ★★★★★	Better High performance and surface quality ★★★★☆	Good Proven performance and surface quality ★★★★☆																																				
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sia House System Solutions

By sia Abrasives

5

System solution Solid surface materials with a matt finish

1 Preparatory steps



- Cover and protect all elements that are not being sanded

2 Sanding off



- Sand out unevenness and any scratches or old stains

Machine sanding P180/P240

- ★★★★★ 7900 sianet
- ★★★★☆ 1950 siaspeed

3 Scuffing



- Remove all dust in order to check the surface
- Use a fleece to create a matt finish over the whole surface

Machine sanding very fine

- ★★★★★ 6120 siafleece

Solid surface materials with a perfect surface finish



Expert tip:

For optimum surface cleaning use a microfibre cloth.



Microfibre cloth



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0180	180
6397.0967.0240	240
6397.0967.0400	400



1950 siaspeed (multi-hole)

8443.7842.0600	600
7546.2948.0800	800

Better

High performance and surface quality



1950 siaspeed (multi-hole)

Art. no.	Grit
8443.7842.0180	180
8443.7842.0240	240
8443.7842.0400	400
8443.7842.0600	600
7546.2948.0800	800



Good

Proven performance and surface quality



7240 siacarat

Art. no.	Grit
9967.9911.3000	3000



7940 siaair

Art. no.	Grit
5163.3687.3000	3000



6120 siafleece

Art. no.	Grit
7866.2539.6932	very fine



Protection disc

Art. no.	
0020.3453	



siachrome cut

Art. no.	
0020.6663	



Microfibre cloth

Art. no.	
0020.3185	



Back to sia House
By sia Abrasives



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sia House System Solutions

By sia Abrasives

System solution Solid surface materials with a gloss finish

5

1 Preparatory steps



- Cover and protect all elements that are not being sanded

2 Sanding off



- Sand out unevenness and any scratches or old stains
- Sand the whole surface with each grain size

Machine sanding
P180 / P240 / P400 / P600

★★★★★ 7900 sianet
★★★★☆ 1950 siaspeed

4 Polishing preparation



- Sand over the whole moist surface
- After sanding, wipe the surface clean

Machine sanding
3000

★★★★★ 7240 siacarat
★★★★☆ 7940 siaair

5 Polishing



- Apply the polish to the pad and polish the whole surface

Machine sanding

★★★★★ siachrome cut



3 Wet sanding



- Detach the dust extractor
- Attach the protective disc and sand over the whole surface while moist

Machine sanding
P800

★★★★★ 1950 siaspeed

Solid surface materials with a perfect surface finish



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0180	180
6397.0967.0240	240
6397.0967.0400	400



Art. no.	Grit
8443.7842.0600	600
7546.2948.0800	800

Better

High performance and surface quality



1950 siaspeed (multi-hole)

Art. no.	Grit
8443.7842.0180	180
8443.7842.0240	240
8443.7842.0400	400
8443.7842.0600	600
7546.2948.0800	800



Good

Proven performance and surface quality



7240 siacarat

Art. no.	Grit
9967.9911.3000	3000



7940 siaair

Art. no.	Grit
5163.3687.3000	3000



6120 siafleece

Art. no.	Grit
7866.2539.6932	very fine



Protection disc

Art. no.
0020.3453



siachrome cut

Art. no.
0020.6663



Microfibre cloth

Art. no.
0020.3185



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System solution

Steel frames (lift doors): renovation or new treatment

6

1 Preparatory steps



- Cover the surrounding area
- On new metal, remove the film and use thinner to remove the oil film

2 Sanding off



- Sand off any rusted parts
- Fill any dips and dents and sand until flush
- Key the complete door surface

Manual sanding P120/P180



- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding P120/P180



- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

5 Second coat



- First paint the less easily accessible parts with a paintbrush
- Then apply paint over the whole surface using a roller

Expert tip:

Use a sponge Combination Block for rapid pre-sanding.



7990 siasponge



3 Priming



- First, apply primer to parts that a roller cannot reach
- Then use a roller over the whole surface

4 Intermediate sanding



- Observe the drying time
- Intermediate sanding of the whole surface

Manual sanding P240



- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding P240



- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

Door frames with a perfect surface finish



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0120	120
6397.0967.0180	180
6397.0967.0240	240



Better

High performance and surface quality



1960 siarexx (multi-hole)

Art. no.	Grit
1762.1219.0120	120
1762.1219.0180	180
1762.1219.0240	240



Good

Proven performance and surface quality



1944 siaone (15-hole)

Art. no.	Grit
7425.4595.0120	120
7425.4595.0180	180
7425.4595.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
5869.5710.0120	120
5869.5710.0180	180
5869.5710.0240	240



1960 siarexx (multi-hole)

Art. no.	Grit
7375.1406.0120	120
7375.1406.0180	180
7375.1406.0240	240



1944 siaone (9-hole)

Art. no.	Grit
4569.9165.0120	120
4569.9165.0180	180
4569.9165.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0120	120
1635.2907.0180	180
1635.2907.0240	240



1960 siarexx

Art. no.	Grit
0906.6878.0120	120
0906.6878.0180	180
0906.6878.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
0998.5363.0120	120
0998.5363.0180	180
0998.5363.0240	240



1960 siarexx

Art. no.	Grit
6318.5062.0120	120
6318.5062.0180	180
6318.5062.0240	240



7990 siasponge

Art. no.	Grit
0070.1255	medium
0070.1230	fine



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System solution

Refreshing stairs and handrails (oiling)

7



1 Preparatory steps



- Clean the steps of all dirt or coating residue
- Repair any cracks with bodyfiller or patch up with wood

2 Basic sanding



- Flatten any rougher uneven areas
- Sand off old paint
- Finely sand the stairs

Manual sanding

P80/P120

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding

P80/P120

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

5 Second coat of oil



- Apply oil sparingly in accordance with manufacturer's instructions
- Allow to soak in for five minutes, then wipe over with a cloth

Expert tip:

siafleece is perfect for use on curved elements.



6120 siafleece



3 First coat of oil



- Apply oil sparingly in accordance with manufacturer's instructions
- Important: Oil must be applied evenly

4 Intermediate sanding



- For a fine finish, sand off any wood fibres protruding as a result of the oil application

Manual sanding

P240

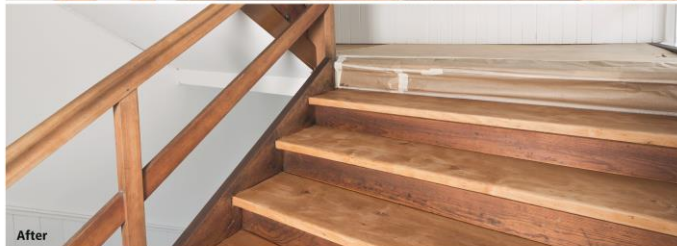
- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding

P240

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

Stairs with a perfect surface finish



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0080	80
6397.0967.0120	120
6397.0967.0240	240



Better

High performance and surface quality



1960 siarexx (multi-hole)

Art. no.	Grit
1762.1219.0080	80
1762.1219.0120	120
1762.1219.0240	240



Good

Proven performance and surface quality



1944 siaone (15-hole)

Art. no.	Grit
7425.4595.0080	80
7425.4595.0120	120
7425.4595.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
5869.5710.0080	80
5869.5710.0120	120
5869.5710.0240	240



1960 siarexx (multi-hole)

Art. no.	Grit
7375.1406.0080	80
7375.1406.0120	120
7375.1406.0240	240



1944 siaone (9-hole)

Art. no.	Grit
4569.9165.0080	80
4569.9165.0120	120
4569.9165.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
0998.5363.0080	80
0998.5363.0120	120
0998.5363.0240	240



1960 siarexx

Art. no.	Grit
6318.5062.0080	80
6318.5062.0120	120
6318.5062.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0120	120
1635.2907.0240	240



1960 siarexx

Art. no.	Grit
4097.5762.0080	80
4097.5762.0120	120
4097.5762.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0080	80
1635.2907.0120	120
1635.2907.0240	240



1960 siarexx

Art. no.	Grit
0906.6878.0080	80
0906.6878.0120	120
0906.6878.0240	240



6120 siafleece

Art. no.	Grit
4132.9840.6921	(152 x 229 mm)
7866.2539.6932	very fine
7338.6815.6921	fine



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System solution
Drywall construction (plasterboards)
 Medium-fine finish

8

Q2



1 Pre-filling	2 Joint cover strips	3 Cover with filler
<ul style="list-style-type: none"> □ Clean surface □ Moisten transverse joints using a paintbrush □ Apply filler at right angles to the joint □ and wipe along the joint to remove 	<ul style="list-style-type: none"> □ Insert glass fibre strips □ Press in carefully with a smoothing trowel 	<ul style="list-style-type: none"> □ Allow the filler to dry □ Skim the bodyfiller using a sharp edge □ Cover over joints again with a slightly wider application of filler

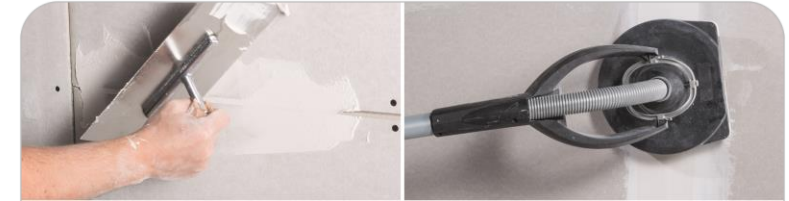
Plasterboards – Overview of quality levels

- Q2 Quality level:**
For medium and coarse structured wall coverings (e.g. ingrain or textured wallpaper) or finishing coats with a grain size from 1 mm.
- Q3 Quality level:**
For finely structured coatings and wall coverings such as wallpaper with a grain size of less than 1 mm.
- Q4 Quality level:**
For stucco or smooth wall coverings with a gloss finish (e.g. metal/vinyl wallpaper).



4 Final sanding
<ul style="list-style-type: none"> □ Allow the covered surface to dry completely □ Sand over the plastered surface □ Caution: Do not sand into the board surface of the panels
Manual sanding P120
<ul style="list-style-type: none"> ★★★★★ 7900 sianet ★★★★★ 1960 siarexx ★★★★★ 1902 siacraft
Machine sanding P120
<ul style="list-style-type: none"> ★★★★★ 7900 sianet ★★★★★ 1960 siarexx ★★★★★ 1944 siaone

Plasterboard with a perfect surface finish



Best	Better	Good
Top performance, surface quality and durability	High performance and surface quality	Proven performance and surface quality
★★★★★	★★★★☆	★★★★☆
7900 sianet – Net-backed abrasive Art. no. Grit 8023.0581.0120 120 8023.0581.0240 240	1960 siarexx (19-hole) Art. no. Grit 2234.7823.0120 120 2234.7823.0240 240	
7900 sianet – Net-backed abrasive Art. no. Grit 6397.0967.0120 120 6397.0967.0240 240	1960 siarexx (multi-hole) Art. no. Grit 1762.1219.0120 120 1762.1219.0240 240	1944 siaone (15-hole) Art. no. Grit 7425.4595.0120 120 7425.4595.0240 240
7900 sianet – Net-backed abrasive Art. no. Grit 5869.5710.0120 120 5869.5710.0240 240	1960 siarexx (multi-hole) Art. no. Grit 7375.1406.0120 120 7375.1406.0240 240	1944 siaone (9-hole) Art. no. Grit 4569.9165.0120 120 4569.9165.0240 240
	1960 siarexx Art. no. Grit 4097.5762.0120 120 4097.5762.0240 240	1902 siacraft Art. no. Grit 2849.9871.0120 120 2849.9871.0240 240
7900 sianet – Net-backed abrasive Art. no. Grit 1635.2907.0120 120 1635.2907.0240 240	1960 siarexx Art. no. Grit 0906.6878.0120 120 0906.6878.0240 240	



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System solution Drywall construction (plasterboards) Fine finish

8

Q3



1 Pre-filling



- Clean surface
- Moisten transverse joints using a paintbrush
- Apply filler at right angles to the joint
- and wipe along the joint to remove

2 Joint cover strips



- Insert glass fibre strips
- Press in carefully with a smoothing trowel

3 Cover with filler



- Allow the filler to dry
- Skim the bodyfiller using a sharp edge
- Cover over joints again with a slightly wider application of filler

4 Pore coverage



- Apply a thin layer of filler to the whole surface
- Skim using a sharp edge

5 Final sanding



- Allow the covered surface to dry completely
- Sand over the plastered surface



Manual sanding

P240

- ★★★★★ 7900 sianet
- ★★★★☆ 1960 siarexx
- ★★★★☆ 1902 siacraft



Machine sanding

P240

- ★★★★★ 7900 sianet
- ★★★★☆ 1960 siarexx
- ★★★★☆ 1944 siaone

Plasterboard with a perfect surface finish



Plasterboards – Overview of quality levels

Q2

Quality level:

For medium and coarse structured wall coverings (e.g. ingrain or textured wallpaper) or finishing coats with a grain size from 1 mm.

Q3

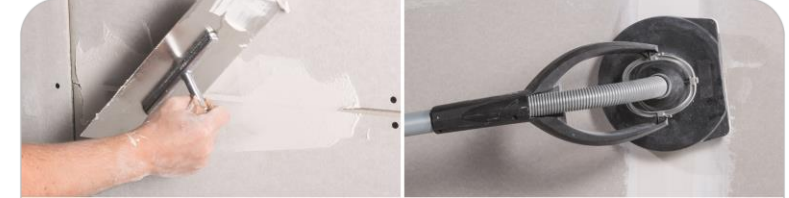
Quality level:

For finely structured coatings and wall coverings such as wallpaper with a grain size of less than 1 mm.

Q4

Quality level:

For stucco or smooth wall coverings with a gloss finish (e.g. metal/vinyl wallpaper).



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
8023.0581.0120	120
8023.0581.0240	240



Better

High performance and surface quality



1960 siarexx (19-hole)

Art. no.	Grit
2234.7823.0120	120
2234.7823.0240	240



Good

Proven performance and surface quality



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0120	120
6397.0967.0240	240



1960 siarexx (multi-hole)

Art. no.	Grit
1762.1219.0120	120
1762.1219.0240	240



1944 siaone (15-hole)

Art. no.	Grit
7425.4595.0120	120
7425.4595.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
5869.5710.0120	120
5869.5710.0240	240



1960 siarexx (multi-hole)

Art. no.	Grit
7375.1406.0120	120
7375.1406.0240	240



1944 siaone (9-hole)

Art. no.	Grit
4569.9165.0120	120
4569.9165.0240	240



1960 siarexx

Art. no.	Grit
4097.5762.0120	120
4097.5762.0240	240



1902 siacraft

Art. no.	Grit
2849.9871.0120	120
2849.9871.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0120	120
1635.2907.0240	240



10 m

1960 siarexx

Art. no.	Grit
0906.6878.0120	120
0906.6878.0240	240



5 m



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System solution
Drywall construction (plasterboards)
 Extremely fine finish

8

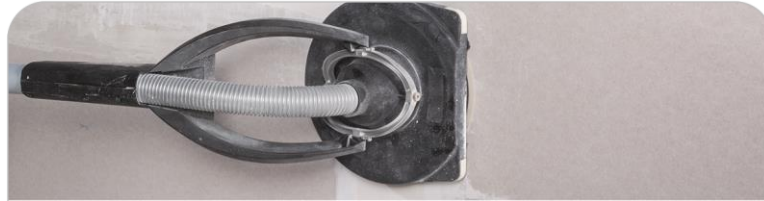
Q4



<p>1 Pre-filling</p> <ul style="list-style-type: none"> □ Clean surface □ Moisten transverse joints using a paintbrush □ Apply filler at right angles to the joint □ and wipe along the joint to remove 	<p>2 Joint cover strips</p> <ul style="list-style-type: none"> □ Insert glass fibre strips □ Press in carefully with a smoothing trowel 	<p>3 Cover with filler</p> <ul style="list-style-type: none"> □ Allow the filler to dry □ Skim the bodyfiller using a sharp edge □ Cover over joints again with a slightly wider application of filler
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Plasterboards – Overview of quality levels

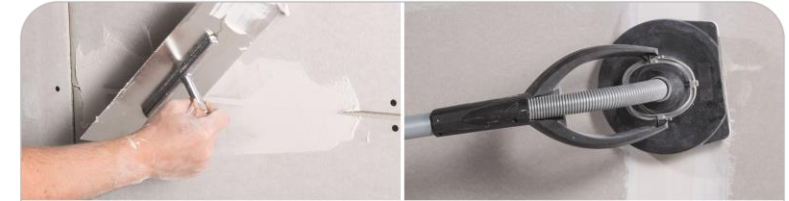
- Q2 Quality level:**
For medium and coarse structured wall coverings (e.g. ingrain or textured wallpaper) or finishing coats with a grain size from 1 mm.
- Q3 Quality level:**
For finely structured coatings and wall coverings such as wallpaper with a grain size of less than 1 mm.
- Q4 Quality level:**
For stucco or smooth wall coverings with a gloss finish (e.g. metal/vinyl wallpaper).



<p>4 Full coverage</p> <ul style="list-style-type: none"> □ Coat the whole surface with a layer of approx. 1 mm thickness 	<p>5 Final sanding</p> <ul style="list-style-type: none"> □ Allow the covered surface to dry completely □ Sand over the plastered surface
---	--

- Manual sanding**
P240
- ★★★★★ 7900 sianet
 - ★★★★★ 1960 siarexx
 - ★★★★★ 1902 siacraft
- Machine sanding**
P240
- ★★★★★ 7900 sianet
 - ★★★★★ 1960 siarexx
 - ★★★★★ 1944 siaone

Plasterboard with a perfect surface finish



Best Top performance, surface quality and durability ★★★★★	Better High performance and surface quality ★★★★☆	Good Proven performance and surface quality ★★★★☆																											
<p>7900 sianet – Net-backed abrasive</p> <table border="1"> <tr> <td>Art. no.</td> <td>Grit</td> <td></td> </tr> <tr> <td>8023.0581.0120</td> <td>120</td> <td></td> </tr> <tr> <td>8023.0581.0240</td> <td>240</td> <td></td> </tr> </table>	Art. no.	Grit		8023.0581.0120	120		8023.0581.0240	240		<p>1960 siarexx (19-hole)</p> <table border="1"> <tr> <td>Art. no.</td> <td>Grit</td> <td></td> </tr> <tr> <td>2234.7823.0120</td> <td>120</td> <td></td> </tr> <tr> <td>2234.7823.0240</td> <td>240</td> <td></td> </tr> </table>	Art. no.	Grit		2234.7823.0120	120		2234.7823.0240	240											
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System solution
Drywall construction
 (dry wall lining boards)
 Coarse finish
 e.g. Fermacell

9
 Q1



1 Preparatory steps



Manual sanding P80

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding P80

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

- Shave off any glue residue
- Sand any glue seams
- Clean the surface

Dry wall lining board with a perfect surface finish



Dry wall lining boards – Overview of quality levels

Q1 Quality level:
 For mounting tiles or other ceramic wall coverings (e.g. flagging).

Q2 Quality level:
 For medium and coarse structured wall coverings (e.g. Ingrain or textured wallpaper) or finishing coats with a grain size from 1 mm.

Q3 Quality level:
 For finely structured coatings and wall coverings such as wallpaper with a grain size of less than 1 mm.

Q4 Quality level:
 For stucco or smooth wall coverings with a gloss finish (e.g. metal/vinyl wallpaper).

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System solution **9**
Drywall construction
(dry wall lining boards)
 Medium-fine finish **Q2**
 e.g. Fermacell

1 Preparatory steps



- Shave off any glue residue
- Sand flat surfaces

2 Pre-filling and final sanding



- Fill joints and holes with bodyfiller
- Optional: For tapered board, insert glass fibre strips
- Sand over the filled surfaces

Manual sanding P120

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding P120

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

Dry wall lining boards – Overview of quality levels

Q1 Quality level:
For mounting tiles or other ceramic wall coverings (e.g. flagging).

Q2 Quality level:
For medium and coarse structured wall coverings (e.g. ingrain or textured wallpaper) or finishing coats with a grain size from 1 mm.

Q3 Quality level:
For finely structured coatings and wall coverings such as wallpaper with a grain size of less than 1 mm.

Q4 Quality level:
For stucco or smooth wall coverings with a gloss finish (e.g. metal/vinyl wallpaper).



Dry wall lining board with a perfect surface finish



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
8023.0581.0080	80
8023.0581.0120	120
8023.0581.0240	240



Better

High performance and surface quality



1960 siarexx (19-hole)

Art. no.	Grit
2234.7823.0080	80
2234.7823.0120	120
2234.7823.0240	240



Good

Proven performance and surface quality



1944 siaone (15-hole)

Art. no.	Grit
7425.4595.0080	80
7425.4595.0120	120
7425.4595.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0080	80
6397.0967.0120	120
6397.0967.0240	240



1960 siarexx (multi-hole)

Art. no.	Grit
1762.1219.0080	80
1762.1219.0120	120
1762.1219.0240	240



1944 siaone (9-hole)

Art. no.	Grit
7425.4595.0080	80
7425.4595.0120	120
7425.4595.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
5869.5710.0080	80
5869.5710.0120	120
5869.5710.0240	240



1960 siarexx (multi-hole)

Art. no.	Grit
7375.1406.0080	80
7375.1406.0120	120
7375.1406.0240	240



1944 siaone (9-hole)

Art. no.	Grit
4569.9165.0080	80
4569.9165.0120	120
4569.9165.0240	240



1960 siarexx

Art. no.	Grit
4097.5762.0080	80
4097.5762.0120	120
4097.5762.0240	240



1902 siacraft

Art. no.	Grit
2849.9871.0080	80
2849.9871.0120	120
2849.9871.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0080	80
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1635.2907.0240	240



10 m

1960 siarexx

Art. no.	Grit
0906.6878.0080	80
0906.6878.0120	120
0906.6878.0240	240



5 m



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System solution
Drywall construction
 (dry wall lining boards)
 Fine finish
 e.g. Fermacell



9
 Q3

1 Preparatory steps	2 Pre-filling	3 Pore coverage
 <input type="checkbox"/> Shave off any glue residue <input type="checkbox"/> Sand flat surfaces	 <input type="checkbox"/> Fill joints and holes with bodyfiller <input type="checkbox"/> Optional: For tapered board, insert glass fibre strips	 <input type="checkbox"/> Apply filler over the whole surface <input type="checkbox"/> Allow the filler to dry <input type="checkbox"/> After drying, skim the bodyfiller using a sharp edge

Dry wall lining boards – Overview of quality levels

- Q1** Quality level:
For mounting tiles or other ceramic wall coverings (e.g. flagging).
- Q2** Quality level:
For medium and coarse structured wall coverings (e.g. ingrain or textured wallpaper) or finishing coats with a grain size from 1 mm.
- Q3** Quality level:
For finely structured coatings and wall coverings such as wallpaper with a grain size of less than 1 mm.
- Q4** Quality level Q4:
For stucco or smooth wall coverings with a gloss finish (e.g. metal/vinyl wallpaper).



4 Final sanding

Manual sanding P240 ★★★★★ 7900 sianet ★★★★★ 1960 siarexx ★★★★★ 1902 siacraft

Machine sanding P240 ★★★★★ 7900 sianet ★★★★★ 1960 siarexx ★★★★★ 1944 siaone
<input type="checkbox"/> Allow the covered surface to dry completely <input type="checkbox"/> Sand over the plastered surface

Dry wall lining board with a perfect surface finish



Best Top performance, surface quality and durability ★★★★★	Better High performance and surface quality ★★★★☆	Good Proven performance and surface quality ★★★☆☆																								
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Back to sia House
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System solution
Drywall construction
(dry wall lining boards)
 Extremely fine Finish
 e.g. Fermacell



9
 Q4

1 Preparatory steps	2 Pre-filling	3 Full area coverage
 <ul style="list-style-type: none"> Shave off any glue residue Sand flat surfaces 	 <ul style="list-style-type: none"> Fill joints and holes with bodyfiller Optional: For tapered board, insert glass fibre strips 	 <ul style="list-style-type: none"> Coat the whole surface with a layer of approx. 1 mm thickness

Dry wall lining boards – Overview of quality levels

- Q1** Quality level:
For mounting tiles or other ceramic wall coverings (e.g. flagging).
- Q2** Quality level:
For medium and coarse structured wall coverings (e.g. ingrain or textured wallpaper) or finishing coats with a grain size from 1 mm.
- Q3** Quality level:
For finely structured coatings and wall coverings such as wallpaper with a grain size of less than 1 mm.
- Q4** Quality level:
For stucco or smooth wall coverings with a gloss finish (e.g. metal/vinyl wallpaper).



4 Final sanding	
 <p>Manual sanding P240</p> <ul style="list-style-type: none"> 7900 sianet 1960 siarexx 1902 siacraft 	 <p>Machine sanding P240</p> <ul style="list-style-type: none"> 7900 sianet 1960 siarexx 1944 siaone
<ul style="list-style-type: none"> Allow the covered surface to dry completely Sand over the plastered surface 	

Dry wall lining board with a perfect surface finish



Best	Better	Good																								
Top performance, surface quality and durability	High performance and surface quality	Proven performance and surface quality																								
<p>★★★★★</p> <p>7900 sianet – Net-backed abrasive</p> <table border="1"> <tr><th>Art. no.</th><th>Grit</th></tr> <tr><td>8023.0581.0080</td><td>80</td></tr> <tr><td>8023.0581.0120</td><td>120</td></tr> <tr><td>8023.0581.0240</td><td>240</td></tr> </table>	Art. no.	Grit	8023.0581.0080	80	8023.0581.0120	120	8023.0581.0240	240	<p>★★★★☆</p> <p>1960 siarexx (19-hole)</p> <table border="1"> <tr><th>Art. no.</th><th>Grit</th></tr> <tr><td>2234.7823.0080</td><td>80</td></tr> <tr><td>2234.7823.0120</td><td>120</td></tr> <tr><td>2234.7823.0240</td><td>240</td></tr> </table>	Art. no.	Grit	2234.7823.0080	80	2234.7823.0120	120	2234.7823.0240	240	<p>★★★★☆</p> <p>1944 siaone (15-hole)</p> <table border="1"> <tr><th>Art. no.</th><th>Grit</th></tr> <tr><td>7425.4595.0080</td><td>80</td></tr> <tr><td>7425.4595.0120</td><td>120</td></tr> <tr><td>7425.4595.0240</td><td>240</td></tr> </table>	Art. no.	Grit	7425.4595.0080	80	7425.4595.0120	120	7425.4595.0240	240
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Back to sia House
 By sia Abrasives



sia House System Solutions

By sia Abrasives

System solution Refreshing visible timber beams

10



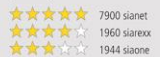
1 Sanding off



Manual sanding P120



Machine sanding P120



- Sand off the beam with a coarse grain
- Fully sand off all old glaze, paints and coatings

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

2 Basic sanding



- Finely sand in an additional sanding step
- For structured beams, clean with a brush if necessary



3 Coating



- Clean the surface thoroughly
- Apply coating according to the manufacturer's instructions
- Glazer requires only one coat

Visible beams with a perfect surface finish



Expert tip:

Use siabrosse to apply structure to your timber to achieve an authentic rustic look.



siabrosse



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0120	120
6397.0967.0180	180



Better

High performance and surface quality



1960 siarexx (multi-hole)

Art. no.	Grit
1762.1219.0120	120
1762.1219.0180	180



Good

Proven performance and surface quality



1944 siaone (15-hole)

Art. no.	Grit
7425.4595.0120	120
7425.4595.0180	180



7900 sianet – Net-backed abrasive

Art. no.	Grit
5869.5710.0120	120
5869.5710.0180	180



1960 siarexx (multi-hole)

Art. no.	Grit
7375.1406.0120	120
7375.1406.0180	180



1944 siaone (9-hole)

Art. no.	Grit
4569.9165.0120	120
4569.9165.0180	180



1960 siarexx

Art. no.	Grit
4097.5762.0120	120
4097.5762.0180	180



1902 siacraft

Art. no.	Grit
2849.9871.0120	120
2849.9871.0180	180



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0120	120
1635.2907.0180	180



10 m

1960 siarexx

Art. no.	Grit
0906.6878.0120	120
0906.6878.0180	180



5 m

siabrosse

Art. no.	Grit
0020.0358	60
0020.0359	80



sia House System Solutions

By sia Abrasives

System solution Renovating radiators

11

1 Preparatory steps



- Treat the radiator when cold
- Cover the surrounding area

5 Painting



- Allow the primer coat to dry
- If necessary, perform intermediate sanding with P240 or sialfleece
- Apply a second coat with varnish

2 Sanding off



- Sand off any rust points down to the metal

Manual sanding P120



Machine sanding P120



Manual sanding P240



Machine sanding P240



Expert tip:

siasponge flex is perfect for use on curved elements.



7983 siasponge flex

Expert tip:

For curved elements, use sialfleece instead of P240 sandpaper.



6120 sialfleece

3 Keying



- Apply rust protector to bare metal surfaces
- After drying, sand the whole radiator

Manual sanding P240



Machine sanding P240



4 Priming



- Apply temperature-resistant varnish to the whole radiator

Radiators with a perfect surface finish



Before



After



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0120	120
6397.0967.0240	240



Better

High performance and surface quality



1960 siarexx (multi-hole)

Art. no.	Grit
1762.1219.0120	120
1762.1219.0240	240



Good

Proven performance and surface quality



1944 siaone (15-hole)

Art. no.	Grit
7425.4595.0120	120
7425.4595.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
5869.5710.0120	120
5869.5710.0240	240



1960 siarexx (multi-hole)

Art. no.	Grit
7375.1406.0120	120
7375.1406.0240	240



1944 siaone (9-hole)

Art. no.	Grit
4569.9165.0120	120
4569.9165.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0120	120
1635.2907.0240	240



10 m

1960 siarexx

Art. no.	Grit
4097.5762.0120	120
4097.5762.0240	240



5 m

6120 sialfleece

Art. no.	Grit
4132.9840.6921 (152 x 229 mm)	
7866.2539.6932 (Ø 150 mm)	very fine
7336.6815.6921 (Ø 125 mm)	fine



7983 siasponge flex

Art. no.	Grit
0070.1244	medium
0070.1247	fine



sia House System Solutions

By sia Abrasives

System solution Renovating entrance doors

12

1 Sanding off



Manual sanding P80



Machine sanding P80



- Remove all coatings and sealants
- Fully sand off all old glaze, paints and coatings
- Wood must be dry

2 Basic sanding



- Finely sand over the whole surface
- Depending on the type of wood and your requirements, you may need to use a finer grit for sanding

4 Intermediate sanding



Manual sanding P240

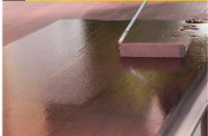


Machine sanding P240



- Sand off wood fibres resulting from moisture in the paint

5 Second coat



- Clean the surface thoroughly
- Apply coating according to the manufacturer's instructions
- When fully dry, re-apply the coatings and sealants

Expert tip:

Use a siasponge Block for seams and grooves.



7990 siasponge

Expert tip:

Use a fleece for quick, soft intermediate sanding of surfaces and edges.



6120 siafleece



Manual sanding P120



Machine sanding P120



3 Primer coat



- Clean the surface thoroughly
- Apply coating according to the manufacturer's instructions

Entrance door with a perfect surface finish



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0080	80
6397.0967.0120	120
6397.0967.0240	240



Better

High performance and surface quality



1960 siarexx (multi-hole)

Art. no.	Grit
7425.4595.0080	80
7425.4595.0120	120
7425.4595.0240	240



Good

Proven performance and surface quality



1944 siaone (15-hole)

Art. no.	Grit
7425.4595.0080	80
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7425.4595.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
5869.5710.0080	80
5869.5710.0120	120
5869.5710.0240	240



1960 siarexx (multi-hole)

Art. no.	Grit
7375.1406.0080	80
7375.1406.0120	120
7375.1406.0240	240



1944 siaone (9-hole)

Art. no.	Grit
4569.9165.0080	80
4569.9165.0120	120
4569.9165.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0080	80
1635.2907.0120	120
1635.2907.0240	240



1960 siarexx

Art. no.	Grit
0906.6878.0080	80
0906.6878.0120	120
0906.6878.0240	240



7990 siasponge

Art. no.	Grit
0070.1255	medium
0070.1230	fine



6120 siafleece

Art. no.	Grit
4132.9840.6921 (153x219 mm)	
7866.2539.6932 (Ø 150 mm)	very fine
7338.6815.6921 (Ø 125 mm)	fine



sia House System Solutions

By sia Abrasives

System solution Façades and fronts

13

1 Sanding off



Manual sanding P80



Machine sanding P80



- Sand off the façade with a coarse grain
- Fully sand out all old glaze, paints and coatings
- Wood must be dry

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

4 Intermediate sanding



Manual sanding P240



Machine sanding P240



- Sand off wood fibres resulting from moisture in the paint

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

2 Basic sanding



- Finely sand using sandpaper
- Perform an additional fine sanding step if necessary

5 Weather and discolouration protection



- Clean the surface thoroughly
- Apply weather and discolouration protection according to the manufacturer's specifications

Expert tip:

Use a siasponge Combination Block for seams and grooves.



7990 siasponge



3 Primer coat



- Clean the surface thoroughly
- Apply coating according to the manufacturer's instructions

Manual sanding P120



Machine sanding P120



- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

Façade with a perfect surface finish



Before



After



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0080	80
6397.0967.0120	120
6397.0967.0240	240



Better

High performance and surface quality



1960 siarexx (multi-hole)

Art. no.	Grit
1762.1219.0080	80
1762.1219.0120	120
1762.1219.0240	240



Good

Proven performance and surface quality



1944 siaone (15-hole)

Art. no.	Grit
7425.4595.0080	80
7425.4595.0120	120
7425.4595.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
5869.5710.0080	80
5869.5710.0120	120
5869.5710.0240	240



1960 siarexx (multi-hole)

Art. no.	Grit
7375.1406.0080	80
7375.1406.0120	120
7375.1406.0240	240



1944 siaone (9-hole)

Art. no.	Grit
4569.9165.0080	80
4569.9165.0120	120
4569.9165.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
0998.5363.0120	120
0998.5363.0180	180
0998.5363.0240	240



1960 siarexx

Art. no.	Grit
6318.5062.0120	120
6318.5062.0180	180
6318.5062.0240	240



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0080	80
1635.2907.0120	120
1635.2907.0240	240



1960 siarexx

Art. no.	Grit
4097.5762.0080	80
4097.5762.0120	120
4097.5762.0240	240



7990 siasponge

Art. no.	Grit
0070.1255	medium
0070.1230	fine



1902 siacraft

Art. no.	Grit
2849.9871.0080	80
2849.9871.0120	120
2849.9871.0240	240



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System solution Renovating garden furniture and fences

14



1 Sanding off



Manual sanding P80



Machine sanding P80



- ☐ Clean with a coarse brush if necessary – wood must be dry
- ☐ Fully sand out all old glaze, paints and coatings

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft
- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

2 Basic sanding



- ☐ Sand using a medium-grain sandpaper
- ☐ Garden furniture may require an additional fine sanding step

4 Intermediate sanding



Manual sanding P180



Machine sanding P180



- ☐ Sand off wood fibres resulting from moisture in the paint

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft
- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

5 Second coat



- ☐ Clean the surface thoroughly
- ☐ Apply paint according to the manufacturer's instructions

Expert tip:

siasponge flex is perfect for use on curved elements.



7983 siasponge flex

Expert tip:

siafleece is perfect for use on curved elements.



6120 siafleece

Garden furniture with a perfect surface finish



Before



After

3 First coat



- ☐ Clean the surface thoroughly
- ☐ Apply coating according to the manufacturer's instructions

Manual sanding P120



Machine sanding P120



- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft
- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0080	80
6397.0967.0120	120
6397.0967.0180	180



Better

High performance and surface quality



1960 siarexx (multi-hole)

Art. no.	Grit
7425.4595.0080	80
7425.4595.0120	120
7425.4595.0180	180



Good

Proven performance and surface quality



1944 siaone (15-hole)

Art. no.	Grit
7425.4595.0080	80
7425.4595.0120	120
7425.4595.0180	180



7900 sianet – Net-backed abrasive

Art. no.	Grit
5869.5710.0080	80
5869.5710.0120	120
5869.5710.0180	180



1960 siarexx (multi-hole)

Art. no.	Grit
7375.1406.0080	80
7375.1406.0120	120
7375.1406.0180	180



1944 siaone (9-hole)

Art. no.	Grit
4569.9165.0080	80
4569.9165.0120	120
4569.9165.0180	180



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0080	80
1635.2907.0120	120
1635.2907.0180	180



1960 siarexx

Art. no.	Grit
0906.6878.0080	80
0906.6878.0120	120
0906.6878.0180	180



6120 siafleece

Art. no.	Grit
4132.9840.6921 (152x229 mm)	
7866.2539.6932 (Ø 150 mm)	very fine
7336.6815.6921 (Ø 125 mm)	



7983 siasponge flex

Art. no.	Grit
0070.1244	medium
0070.1247	fine



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15

System solution Renovating decking

1 Sanding off



Manual sanding P80

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding P80

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

☐ Sand off floorboards using sandpaper until smooth and clean

2 Fine sanding



☐ For a finer surface finish, perform an additional sanding step



3 Coating



☐ Clean the surface thoroughly
☐ Apply oil coating according to the oil manufacturer's instructions

Manual sanding P120

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1902 siacraft

Machine sanding P120

- ★★★★★ 7900 sianet
- ★★★★★ 1960 siarexx
- ★★★★★ 1944 siaone

Decking with a perfect surface finish



Expert tip:

Maintain your decking regularly with oil to prolong the lifetime of your perfect surface.



Best

Top performance, surface quality and durability



7900 sianet – Net-backed abrasive

Art. no.	Grit
6397.0967.0080	80
6397.0967.0120	120



Better

High performance and surface quality



1960 siarexx (multi-hole)

Art. no.	Grit
1762.1219.0080	80
1762.1219.0120	120



Good

Proven performance and surface quality



1944 siaone (15-hole)

Art. no.	Grit
7425.4595.0080	80
7425.4595.0120	120



7900 sianet – Net-backed abrasive

Art. no.	Grit
5869.5710.0080	80
5869.5710.0120	120



1960 siarexx (multi-hole)

Art. no.	Grit
7375.1406.0080	80
7375.1406.0120	120



1944 siaone (9-hole)

Art. no.	Grit
4569.9165.0080	80
4569.9165.0120	120



1960 siarexx

Art. no.	Grit
4097.5762.0080	80
4097.5762.0120	120



1902 siacraft

Art. no.	Grit
2849.9871.0080	80
2849.9871.0120	120



7900 sianet – Net-backed abrasive

Art. no.	Grit
1635.2907.0080	80
1635.2907.0120	120



1960 siarexx

Art. no.	Grit
0906.6878.0080	80
0906.6878.0120	120



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