## **Technical data sheet** 2707 siawat x



Status:	Ok
Approval:	12.08.2022

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Casting and Forging Glass Stone Coils and Sheet Metal Turbines

<b>Product profile</b>		
Grit type:	Silicon carbide	
Grit range (total):	60-220; 320; 400	
Backing:	X-wt cloth	
Coating:	Closed	
Bonding:	Resin over resin	
Special coating:		
Equipment:		

Properties		Technology
Removal rate:	6 - Medium	
Lifetime:	7 - long	
Finishing:	9 - very good	
Flexibility:	3 - rigid	
Contact pressure:	7 - strong	

Advantages		
General Fabrication:	<ul> <li>Versatile</li> <li>Ideal for wet sanding of sheet metal and strip steel</li> <li>Ideal for glass and plastics</li> <li>Specially designed for wet sanding of printed circuit boards</li> </ul>	

Applications		
General Fabrication:	<ul> <li>Surface treatment</li> <li>Deburring</li> <li>Smoothing and blending of flaws</li> <li>Structuring and final sanding</li> </ul>	

Material		
General Fabrication:	Stainless steel	<ul> <li>High-alloy steels</li> </ul>

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<b>Conversion forms</b>	Upper conversion	Lower conversion
	Rolls	- Cloth rolls - Jumbolino
	Discs	- siafix discs - Self-adhesive discs - Various discs
	Belts	<ul> <li>Wide belts (width: from 400 mm)</li> <li>Hand sanding belts and sleeves (width: 30–390 mm/length: up to 950 mm)</li> <li>Narrow, edge and long belts (width: 25–399 mm/length: up to 10,700 mm)</li> <li>Power file belts (width: 6-30 mm/length: up to 950 mm)</li> </ul>

Application	Superordinate group	Subgroup	
	Stationary belt sanding	Contact wide belt sanding	
	Stationary belt sanding	Contact belt sanding	
	Stationary belt sanding	Long belt sanding	
	Stationary belt sanding	Centreless belt sanding	
Cut:	Wet sanding		

Details		
No suitability for:	- Applications requiring a highly flexible backing	
Sanding recommendation:		
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety	
	<ul> <li>Pay attention to the abrasives safety data sheet (available from sia Abrasives)</li> <li>Follow the general FEPA safety recommendations</li> <li>Use eye and face protection</li> <li>Use an effective dust extraction unit or wear a fine dust mask</li> </ul>	

Communication	
Claim:	The specialist abrasive for wet sanding of hard to grind metals
Сору:	In addition to wet sanding of sheet metal, strip steel and printed circuit boards, 2707 siawat x is ideal for cast iron, glass and plastic – and covers a range of applications through to structuring and final sanding.

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Communication			
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	General Fabrication:	
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		

Main applicationSecondary application