Technical data sheet 2970 siasphere



Status:	Ok
Approval:	13.08.2019

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Casting and Forging Turbines Machinery, equipment Sports Equipment

Product profile	
Grit type:	Aluminium oxide
Grit range (total):	400; 800-1200
Backing:	JJ-wt cloth
Coating:	Structured
Bonding:	Resin over resin
Special coating:	Cooling additive
Equipment:	

Properties		Technology	
Removal rate:	7 - high	- siasphere	
Lifetime:	10 - very long		
Finishing:	10 - very good		
Flexibility:	10 - highly flexible		
Contact pressure:	6 - Medium		

Advantages	
General Fabrication:	 Long product life High stock removal rates with less pressure Fewer belt changes Shorter treatment time Excellent and consistent finish over a long period of time Fewer individual operations

Applications	
General Fabrication:	 Surface treatment Structuring and final sanding Stock removal Removal of discolouration

Material		
General Fabrication:	Non-ferrous metals	 Non-ferrous metal
	Stainless steel	 High-alloy steels
	Steel	 Unalloyed / low-alloy steel



Conversion forms	Upper conversion	Lower conversion
	Belts	 Hand sanding belts and sleeves (width: 30–390 mm/length: up to 950 mm) Narrow, edge and long belts (width: 25–399 mm/length: up to 10,700 mm) Power file belts (width: 6-30 mm/length: up to 950 mm)

Application	Superordinate group	Subgroup
	Portable machine sanding	Power file
	Stationary belt sanding	Contact belt sanding
	Stationary belt sanding	Long belt sanding
	Stationary belt sanding	Centreless belt sanding
Cut:	Dry application, Wet sanding	

Details	
No suitability for:	
Sanding recommendation:	
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety
	 Pay attention to the abrasives safety data sheet (available from sia Abrasives) Follow the general FEPA safety recommendations Use eye and face protection Use an effective dust extraction unit or wear a fine dust mask

Communication		
Claim:	The high-tech solution for a perfect finish	
Сору:	The special siasphere series allows metal surfaces to be treated more efficiently and cost- effectively. 2970 siasphere is the more flexible of the two series. It is designed for shaped surfaces and radii and is ideal for producing a perfect finish thanks to its wider grit range.	

Technical data sheet 2970 siasphere



Communication			
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	General Fabrication:	ID 4513
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 7620 ID 4717

Main applicationSecondary application