Technical data sheet 4700 siaral 8



Status:	Ok
Approval:	23.11.2023

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Casting and Forging Stone

Product profile			
Grit type:	Silicon carbide		
Grit range (total):	24; 36; 60-80; 120	FEPA P / ISO 6344	
Backing:	Fibre		
Coating:	Closed		
Bonding:	Resin over resin		
Special coating:			
Equipment:			

Properties		Technology
Removal rate:	8 - high	
Lifetime:	9 - very long	
Finishing:	9 - very good	
Flexibility:	1 - very rigid	
Contact pressure:	9 - high	

Advantages	
General Fabrication:	High performance for stock removalFirm fibre backingWide range of grits available for coarse to fine grinding

Applications		
General Fabrication:	 Stock removal Surface treatment Smoothing and blending of flaws Deburring Structuring and final sanding 	

Material			
General Fabrication:		Stone	
		Composite	
	Non-ferrous metals	Non-ferrous metal	
	Steel	Ferrous metal	

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Conversion forms	Upper conversion	Lower conversion	
	Discs	- Fibre discs	

Application	Superordinate group	Subgroup
Ø.	Portable machine sanding	Angle grinder
Cut:	Dry application	

Details	
No suitability for:	- (Alloyed) cast steel - Wet sanding
	- High-alloy steels
Sanding	- For aggressive grinding, select a hard sanding pad
recommendation:	- For soft grinding, select a soft grinding pad
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety
	- Pay attention to the abrasives safety data sheet (available from sia Abrasives) - Follow the general FEPA safety recommendations
	- Use eye and face protection
	- Use an effective dust extraction unit or wear a fine dust mask

Communication			
Claim:	With high power output for finishing cast iron and stone		
Сору:	The silicon carbide fibre discs of the special 4700 siaral 8 series ensure high stock removal rates in coarse to fine sanding applications and are ideal for a variety of applications involving hard to grind metals as well as stone.		
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	General Fabrication:	ID 8055
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		

Main applicationSecondary application