## Technical data sheet 5960 microtec



Status:	Ok
Approval:	13.08.2019

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Watches and Jewellery Surgery Rollers and Cylinders Motors and Drives

Product profile	
Grit type:	Aluminium oxide
Grit range (total):	240; 360; 500; 800
Backing:	Polyester film
Coating:	Electrostatic
Bonding:	Resin over resin
Special coating:	
Equipment:	

Properties		Technology	
Removal rate:	6 - Medium	- microtec	
Lifetime:	8 - long		
Finishing:	10 - very good		
Flexibility:	9 - highly flexible		
Contact pressure:	3 - little		

Advantages		
General Fabrication:	<ul> <li>For clearly defined standard scratch depth values</li> <li>Maximum useful life</li> <li>Even cross sanding</li> <li>High-gloss polished surface finish</li> <li>May be used wet or dry, resistant to coolant</li> <li>Grit is calibrated very precisely for fine surface finish</li> </ul>	

Applications	
General Fabrication:	<ul> <li>Finishing of copper rollers; finishing of chrome/hard chrome rollers; finishing of zinc rollers</li> <li>Finishing of steering assembly parts; finishing of shock absorber parts; finishing of</li> </ul>
	valves; finishing of hydraulic components; finishing of pneumatic components; finishing of ball bearings

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Material		
General Fabrication:	Non-ferrous metals	<ul> <li>Non-ferrous metal</li> </ul>
	Stainless steel	<ul> <li>High-alloy steels</li> </ul>
	Steel	<ul> <li>Unalloyed / low-alloy steel</li> </ul>

<b>Conversion forms</b>	Upper conversion	Lower conversion	
Ş	Rolls	- Abrasive film rolls	
	Sheet	- Standard sheets	
	System components	- Cabrons	

Application	Superordinate group	Subgroup	
	Manual sanding	Manual sanding	
	Stationary machine sanding	belt finisher	
Cut:	Dry application, Wet sanding		

Details	
No suitability for:	
Sanding recommendation:	
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety
	<ul> <li>Pay attention to the abrasives safety data sheet (available from sia Abrasives)</li> <li>Follow the general FEPA safety recommendations</li> <li>Use eye and face protection</li> <li>Use an effective dust extraction unit or wear a fine dust mask</li> </ul>

Communication		
Claim:	The professional abrasive for higher cutting power	
Сору:	The coated 5960 microtec series: The aluminium oxide finishing product with polyester backing and resin over resin bonding is ideal for applications that demand higher cutting power.	

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Communication			
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	General Fabrication:	ID 537
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 7637

Main applicationSecondary application