## **Technical data sheet** 6120 siafleece



Status:	Ok
Approval:	11.04.2023

Classification	Public series
Product type:	Non woven abrasives
Main industries:	General Fabrication Aerospace Automotive Building Interior
Further industries:	

Product profile		
Grit type:	Aluminium oxide Silicon carbide	
Grit range (total):	150	
Backing:	Nonwoven	
Coating:	Mechanical	
Bonding:	Resin over resin	
Special coating:		
Equipment:		

Properties		Technology
Removal rate:	6 - Medium	- siafast
Lifetime:	8 - long	
Finishing:	7 - good	
Flexibility:	10 - highly flexible	
Contact pressure:	3 - little	

Advantages		
General Fabrication: - Highly flexible and adaptable to contours - For manual or portable machine sanding		
	- Low clogging - Suitable for general use in dry and wet sanding applications	
Building Interior:	erior:  - Highly flexible and adaptable to contours - 3-dimensional grit penetration - Low clogging	
	<ul><li>Alkali- and solvent-resistant</li><li>Extremely long lifetime</li><li>Very low flammability and thus a safe alternative to steel wool</li></ul>	

Applications	
General Fabrication:	<ul><li>Removal of rust</li><li>Removal of discolouration</li><li>Structuring and finishing</li></ul>

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Applications	
Building Interior:	<ul> <li>Keying of wood, composite materials, paint, lacquers and primer filler</li> <li>Sanding off raised wooden fibres</li> <li>Keying surfaces for better paint adhesion</li> <li>Fine sanding of surfaces</li> <li>Scuffing solid surface materials</li> </ul>

Material		
General Fabrication:	Non-ferrous metals	Non-ferrous metal
	Stainless steel	High-alloy steels
	Steel	Unalloyed / low-alloy steel
Building Interior:	Lacquers	○ Lacquer
	Wood	<ul><li>Hard wood</li></ul>
	Wood	<ul><li>Soft wood</li></ul>

<b>Conversion forms</b>	Upper conversion	Lower conversion
	Rolls	- Cloth rolls - Jumbolino - siavlies rolls
	Sheet	- Half sheets - Standard sheets
	Strips	- siavlies strips
4	Foam abrasives	- Discs
	Delta and polygons	- Delta and polygons
	Discs	- siavlies discs
	Flap wheel	<ul> <li>Flap rollers nonwoven</li> <li>Flap wheel with shaft cloth</li> <li>Flap wheel with shaft cloth and nonwoven</li> <li>Flap wheel with shaft nonwoven</li> </ul>
	Belts	- scm belts
	System components	- siastar profiles

Application	Superordinate group	Subgroup
Cut:		

Details	
No suitability for:	

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Details	
Sanding recommendation:	
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety  - Pay attention to the abrasives safety data sheet (available from sia Abrasives) - Follow the general FEPA safety recommendations
	- Use eye and face protection  - Use an effective dust extraction unit or wear a fine dust mask

Communication			
Claim:	For even surface finishes in manual and portable machine sanding		
Сору:	6120 siafleece can be used for dry and wet sanding and impresses due to its high conformability, consistent performance over the entire lifetime, low tendency to clog, and consistently high surface quality.		
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	General Fabrication: Building Interior:	ID 557 ID 115555
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 1684

Main applicationSecondary application